



transocean coatings

Atmospheric corrosivity categories in accordance with ISO 12944:2018

Durability	Systemnr.	Type	Product	DFT
C5	Hot dip galvanized steel /Thermal sprayed steel			
1 - 7 years	1	EP	Transpoxy ZP Primer 91.61	60 µm
		PUR	Transurethane Shield 3.45S	60 µm
		Total		120 µm
	2	EP	Transpoxy Mio Sealer 91.65	60 µm
		PUR	Transurethane Finish Mio 93.65	60 µm
		Total		120 µm
	3	EP	Transpoxy Mio Sealer 91.65	60 µm
		PUR	Transurethane Shield 3.45S	60 µm
		Total		120 µm

7 - 15 years	1	EP	Transpoxy ZP Primer 91.61	80 µm
		PUR	Transurethane Shiel 3.45S	80 µm
		Total		160 µm
	2	EP	Transpoxy Mio Sealer 91.65	80 µm
		PUR	Transurethane Shield 3.45S	80 µm
		Total		160 µm

15 - 25 years	1	EP	Transpoxy ZP Primer 91.61	70 µm
		EP	Transpoxy Barrier 92.16	70 µm
		PUR	Transurethane Shield 3.45S	60 µm
		Total		200 µm
	2	EP	Transpoxy Mio Sealer 91.65	70 µm
		EP	Transpoxy Barrier 92.16	70 µm
		PUR	Transurethane Shield 3.45S	60 µm
		Total		200 µm



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>25 years	1	EP	Transpoxy Mio Sealer 91.65	80 µm
		EP	Transpoxy Barrier 92.16	100 µm
		PUR	Transurethane Shield 3.45S	60 µm
		Total		240 µm
	2	EP	Transpoxy Mio Sealer 91.65	110 µm
		PA	Transocean Aspartic 80-75 96.43	200 µm
		Total		310 µm

Listed coating systems are some examples of typical environments. Nevertheless, detailed coating systems can be made, based on detailed information. Please consult our technical department.

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